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Tuesday, 3/11/2008 4:31:02 PM Kim Johnston **Process Sheet** : SPACEPOD HARDWARE KIT : CU-DAR001 Dart Helicopters Services **Drawing Name** Customer Job Number : 37819 : 12032 Estimate Number : K10018 **Part Number** P.O. Number · N/A : 3/11/2008 S.O. No. : **Drawing Number** This Issue ; N/A Prsht Rev. : NC Project Number : N/A : PURCHASED PARTS **Drawing Revision** : // First Issue Type : 37698 Material Previous Run : 3/24/2008 Qty: 2 Um: Due Date Written By Checked & Approved By Remove procedure for D2174-1/D2175 Kj Comment /RF C 07.03.01 updated EC est **Additional Product** Job Number: · Number ramata Mum Description: Machine Or Operation: Seg.#: PACKAGING RESOURCE #1 158111.0 . hg # w. ay isoya Comment: PACKAGING RESOURCE #1 Pick Packing Kit . . . 2.0 D2589 Keys, Key Chain Comment: Qty.: 1.0000 Each(s)/Unit 2.0000 Each(s) Total: Keys, Key Chain 3.0 D2174041 Web Assembly 4834 St 4 Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 2 Web D2174-041

D2985 4.0

Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Label

Pick: Packing Kit

Qty Part Number Description

D2985

Decal

132470

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Tuesday, 3/11/2008 4:31:02 PM User: Kim Johnston **Process Sheet** Drawing Name: SPACEPOD HARDWARE KIT Customer: CU-DAR001 Dart Helicopters Services Part Number: K10018 Job Number: 37819 Job Number: Description: Seq: #: Machine Or Operation: 5.0 AN33A 8.0000 Each(s)/Unit Total: 16.0000 Each(s) Comment: Qtv.: Bolt Pick: Packing Kit Qty Part Number Description Batch 8 AN3-3A Bolt AN310A Comment: Qty... 2.0000 Each(s)/Unit Total: 4.0000 Each(s) 917566 Bolt AN3H4A Comment: Qty.: 16.0000 Each(s) 8.0000 Each(s)/Unit Total: Bolt Pick: Packing Kit M/01894 80 M/06166 8XC Qty Part Number Description Bolt (or AN3H4) 8 AN3H4A AN52510R7 Comment: Qty.: 36.0000 Each(s)/Unit Total: 72.0000 Each(s) Screw 36×166166 Pick: Packing Kit Qty Part Number Description M102380 FR M102472 28K/ AN525-10R7 Screw MS24694S67 Comment: Qtv.: 8.0000 Each(s)/Unit Total: 16.0000 Each(s) Screw Pick: Packing Kit Qty Part Number Description M100397 7× m106/66 96 8 MS24694S67 Screw AN960JD10 10.0 8.0000 Each(s)/Unit Total: 16.0000 Each(s) Comment: Qty.: Washer Pick: Packing Kit M107715 Qty Part Number Description Batch Page 2

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Tuesday, 3/11/2008 4:31:02 PM Date: Kim Johnston User:. **Process Sheet** Drawing Name: SPACEPOD HARDWARE KIT Customer: CU-DAR001 Dart Helicopters Services Job Number: 37819 Part Number: K10018 Job Number: Seq. #: Machine Or Operation: Description: AN960JD10 Washer 8 11.0 AN960JD10L 32.0000 Each(s) Comment: Qty.: 16.0000 Each(s)/Unit Total: Washer Pick: Packing Kit Qty Part Number Description Batch 16 AN960JD10L Washer A3235020935 Washer - Countersunk Comment: Qty.: 8.0000 Each(s)/Unit Total: 16.0000 Each(s) 106/50 Washer - Countersunk MS21042L3 13.0 Comment: Qty.: 16.0000 Each(s)/Unit Total: 32.0000 Each(s) Nut Pick: Packing Kit Qty Part Number Description Batch M1-7643 16 MS21042L3 Nut (or -3) ALS71032130 Comment: Qty.: 16.0000 Each(s)/Unit Total: 32.0000 Each(s) Steel Thr Ins 10-32 w/lo Pick: Packing Kit Qty Part Number Description Batch 16 als7-1032-130 Insert INSPECT 100% KITS FOR COMPLETENESS 15:0 QC4 Comment: INSPECT 100% KITS FOR COMPLETENESS PACKAGING 1 PACKAGING RESOURCE #1 16.0 Comment: PACKAGING RESOURCE #1 Identify and Stock Location:

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W/O:				WC	RK ORDER CHAN	IGES			•		
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DATE	STEP	Section A		Initial Chief Eng	Action Description Chief Eng	n	Sign & Date		Verification Section C	Chief Eng	QC Inspector
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Date: 🗼 User:

Tuesday, 3/11/2008 4:31:02 PM

Kim Johnston

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACEPOD HARDWARE KIT

Job Number: 37819

Part Number: K10018

Job Number:



Seq. #:

Machine Or Operation:

Description:

17.0

QC21

FINAL INSPECTION/W/O RELEASE



08/05/01

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

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W/O:			WORK ORDER CHANGES						
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				QA	: N/C Close	d:	Date:		

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